

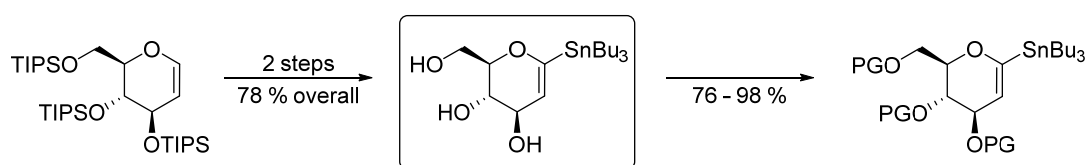
# NOVEL PATHWAY TOWARDS STANNYLATED GLUCALS

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1-Tributylstannyl glycols are commonly used in C-C bond formation [1], mostly as reagents in Pd(0)-catalyzed Stille cross coupling [2,3] as well as stable precursors for lithiated glycols serving as C-nucleophiles [4].

There are three common synthetic pathways towards 1-tributylstannyl glycols: substitution of an anomeric sulfoxide aglycon with phenyl lithium followed by quenching with Bu<sub>3</sub>SnCl [5] and radical substitution on a 1-phenylsulfinyl glycol [4]. However, the overall yields of these two methods are rather low due to the long synthetic pathway. The third method, direct lithiation of a suitably protected glycol followed by quenching with Bu<sub>3</sub>SnCl [6] is significantly limited by the harsh reaction conditions [5,7].



To overcome this, we developed an efficient deprotection-protection strategy based on a previously published synthesis [6]. Our pathway starts with the TIPS protected glucal, which is easily accessible through the commercially available tri-*O*-acetyl-D-glucal. Stannylation was done by deprotonation with *t*-BuLi and quenching with Bu<sub>3</sub>SnCl according to literature [8]. Afterwards the stannylated glucal was fully deprotected. The 1-tributylstannyl-D-glucal turned out to be a shelf-stable compound, which we could purify and fully characterize. Based on this, we could broaden the scale of 1-tributylstannyl glycols by introducing new protecting groups that were not described before (Ac, Bz, MEM). Furthermore we could improve the yield of the known benzyl protected 1-tributylstannyl glycol. Our overall yield is 65% starting from D-glucose. Therefore, regarding synthetic effort as well as yield, our described route outperforms the established sulfoxide route (< 37% over 7 steps, starting from D-glucose) [5].

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